## Round vacuum cups with one bellow - High Grip

## With support, rubber

## MATERIAL

Vacuum cup in hydrogenated nitrile rubber (HNBR).
Steel support.

## FEATURES

The bellows shape of the VVC vacuum suction cups means that when in contact with the surface of the load the vacuum cup folds quickly on itself, lifting the load from the support surface.
The extreme flexibility of the gripping lip allows them to adapt to flat, concave, and convex surfaces, without any risk of deforming or breaking the objects gripped, even the thinnest ones.
This feature guarantees a safe and stable grip on the product in all conditions.

- Hardness 60 $\div 75$ Shore A:
- Operating temperature between $-40 \mathrm{e}+170^{\circ} \mathrm{C}$;

Stain proof;
Excellent resistance to abrasion, water and drawing oils containing chlorine.

## APPLICATIONS

Specifically designed for use in the robot-automotive sector, particularly on surfaces such as sheet metal or glass (windshield).
Thanks to their high grip they can also be used for handling steel tubes, copper bars, marble slabs and metal parts even with irregular surfaces.
See Technical Data for vacuum cups (on page -).


| Code | Description | d | d1 | d2 | d3 | d4 | d5 | h | h1 | h2 | h3 | h4 | s | $\begin{gathered} \mathrm{F}^{*} \\ {[\mathrm{Kg}]} \end{gathered}$ | Volume \# [cm3] | $\Delta \Delta$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VV. 47001 | VVC-40-G1/4-B | 43 | G1/4 | G1/4 | 24 | 40 | 30 | 35 | 21 | 14 | 7 | 10 | 17 | 4 | 4.5 | 57 |
| VV. 47002 | VVC-50-G3/8-B | 53 | G3/8 | G3/8 | 34 | 50 | 40 | 36 | 21 | 15 | 7 | 10 | 22 | 6.2 | 7 | 78 |
| VV. 47003 | VVC-60-G3/8-B | 63 | G3/8 | G3/8 | 44 | 60 | 50 | 36 | 21 | 15 | 7 | 10 | 22 | 7.1 | 13.2 | 108 |
| VV. 47004 | VVC-80-G3/8-B | 83 | G3/8 | G3/8 | 64 | 80 | 70 | 38 | 23 | 15 | 9 | 10 | 22 | 11.1 | 15 | 206 |
| VV. 47005 | VVC-100-G3/8-B | 103 | G3/8 | G3/8 | 79 | 100 | 80 | 44 | 29 | 15 | 13 | 10 | 22 | 16 | 32.1 | 269 |
| VV. 47006 | VVC-125-G3/8-B | 128 | G3/8 | G3/8 | 100 | 125 | 105 | 47.5 | 32.5 | 15 | 16.5 | 10 | 22 | 21.9 | 53.5 | 465 |

* The force of the vacuum cups indicated in the table represents $1 / 3$ of the value of the theoretical force calculated at a vacuum level of - 75 KPa and a safety coefficient of 3 .
\# Indicates the internal geometric volume of the vacuum cup and represents the volume to be added to the entire distribution circuit for the calculation of the evacuation time, especially if multiple vacuum cups are used.

